



Revision Number: 001.2

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	BONDERITE S-FN 310A DRYFILM COATING ACHESON known as EMRALON310A	IDH number:	1224871
Product type:	2-Component coating	Item number:	1224871
Restriction of Use:	None identified	Region:	United States
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Contact information:	Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

NOT CLASSIFIED. READ ENTIRE SAFETY DATA SHEET.

HAZARD CLASS	HAZARD CATEGORY
None	None

PICTOGRAM(S)

None

Precautionary Statements

Prevention:	Not prescribed
Response:	Not prescribed
Storage:	Not prescribed
Disposal:	Not prescribed

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Ethene, tetrafluoro-, homopolymer	9002-84-0	50 - 60
Polyoxyethylene trimethylnonyl ether	60828-78-6	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	If mist or vapor of this product is inhaled, remove person immediately to fresh air. Seek medical attention if symptoms develop or persist.
Skin contact:	Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.
Eye contact:	Immediately flush eyes with water for at least 15 minutes, while holding eyelids open. Seek medical attention at once.
Ingestion:	Get medical attention. DO NOT induce vomiting unless directed to do so by medical personnel.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Use media appropriate for surrounding material. In case of fire, keep containers cool with water spray.
Special firefighting procedures:	Wear full protective clothing. Wear self-contained breathing apparatus.
Unusual fire or explosion hazards:	Fumes and vapors from thermal decompositions vary in composition and toxicity.
Hazardous combustion products:	Irritating and toxic gases or fumes may be released during a fire. Carbonyl fluoride. Hydrogen fluoride.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Surfaces may become slippery after spillage. Prevent further leakage or spillage if safe to do so. Do not let product enter drains.
Clean-up methods:	Absorb spill with inert material. Shovel material into appropriate container for disposal. Wash spillage site thoroughly with soap and water or detergent solution. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling:	Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Avoid breathing vapors or mists of this product. Use only with adequate ventilation. Do not take internally.
Storage:	For safe storage, store between 5.0 °C (41°F) and 30.0 °C (86°F) Store in a cool, dry, well-ventilated area. Keep away from heat, spark and flame. Protect from freezing.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Ethene, tetrafluoro-, homopolymer	None	None	None	10 mg/m ³ TWA Total dust. 5 mg/m ³ TWA Respirable fraction.
Polyoxyethylene trimethylnonyl ether	None	None	None	None

Engineering controls:	Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.
Respiratory protection:	If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.
Eye/face protection:	Wear safety glasses; chemical goggles (if splashing is possible).
Skin protection:	Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	White
Odor:	Slight
Odor threshold:	Not available.
pH:	9 - 11
Vapor pressure:	17 mm hg
Boiling point/range:	100 °C (212°F)no method
Melting point/ range:	<= 0 °C (<= 32°F)
Specific gravity:	1.4992 - 1.6191
Vapor density:	Not determined
Flash point:	Not applicable
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not applicable
Flammability:	Not applicable
Evaporation rate:	Not determined
Solubility in water:	Disperses in water as a suspension
Partition coefficient (n-octanol/water):	Not determined
VOC content:	Not available.
Viscosity:	<= 35 cp
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	In case of fire toxic gases can be released. Hydrogen fluoride Carbonyl fluoride.
Incompatible materials:	This product may react with oxidizing agents. Powdered metals. Acids.
Reactivity:	Not available.
Conditions to avoid:	Excessive heat. Freezing conditions.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation. Inhalation of fumes or smoke from overheating or burning may cause polymer fume fever, a temporary flu-like illness accompanied by fever, chills, and sometimes coughing. These symptoms generally last approximately 24 hours. Repeated episodes of polymer fume fever may cause lung damage.

Skin contact: May cause mild skin irritation. Prolonged or repeated contact with this product may dry and/or defat the skin.

Eye contact: Liquid or vapors may irritate the eyes.

Ingestion: Ingestion can cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Ethene, tetrafluoro-, homopolymer	None	No Target Organs
Polyoxyethylene trimethylonyl ether	None	Irritant

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Ethene, tetrafluoro-, homopolymer	No	No	No
Polyoxyethylene trimethylonyl ether	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal. This product contains a alkylphenol or nonylphenol ethoxylate.

Hazardous waste number: Wastes must be tested using methods described in 40 CFR Part 261 to determine if it meets applicable definitions of hazardous wastes.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification:	Ethene, tetrafluoro-, homopolymer (CAS# 9002-84-0).
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Immediate Health
CERCLA/SARA Section 313:	None above reporting de minimis.
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: This Safety Data Sheet contains changes from the previous version in Section(s): 3

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